



Installation & Operating Manual



Press Fit Ball Valves

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1. Introduction

- The CORE range of Press Fit Ball Valves are suitable to be used as on / off operating devices in pipework systems.
- The CORE range of Press Fit Ball Valves have been classified in accordance with PED 2014/68/EU.

2. Technical Data

Valve Type	Size Range	Connection Type	Temperature Rating	Pressure Rating (Max)
CORE 171AP	15mm – 35mm	Universal M & V Profiles	-20°C – 140°C	See product datasheet
CORE 171AP	42mm – 54mm	Dedicated M Profile	-20°C – 140°C	See product datasheet

3. Valve Features

- The CORE range of Press Fit Ball Valves are offered as full bore therefore having a low flow resistance.
- The CORE range of Press Fit Ball Valves are operated by use of hand lever and should only be used in the fully open or fully closed position. Flow regulation or throttling should be avoided as this may cause damage to the valve seals.

4. Valve Installation

- CORE recommend that the installer adheres to the installation requirements as specified by the Water Supply Water Fittings Regulations 1999.
- Press Fit Ball Valves provide a positive shut off and the valve are bi-directional.
- The valve should be sited to ensure ease of access.
- It is the responsibility of the installer to ensure the valve is suitable for service conditions e.g., temperature, pressure, and service media.
- Where fitted, remove flange protectors / dust caps and all other packaging material.
- Care should be taken to ensure the surface finish of the valve is protected during installation. Any damage to the valve surface may cause metallic corrosion.
- The valves may be installed in horizontal pipework with the stem in the vertical position, or in vertical pipework with the stem horizontal.

- There is no need to use any sealing materials or compounds when installing Press Fit Ball Valves.
- It is the responsibility of the installer to ensure that the valve, and adjoining pipework is suitably supported to avoid any undue stresses being applied to the valve.
- It is the responsibility of the installer to ensure that no undue stresses are applied to the valves during the installation process, particularly with regards to any valve body joints and threaded connections.
- It is the responsibility of the installer to protect the valve, and any adjoining pipework from the effects of galvanic corrosion.
- It is the responsibility of the installer to ensure that the valve, and any adjoining pipework be adequately lagged in accordance with current guidance or regulations.
- In line with BSRIA recommendations, suitable consideration needs to be made as to how the removal of system debris can be achieved during the flushing process.

5. Preparation & Jointing

- Check the valve and seals to ensure they are damage free.
- Tube ends should be square and burr free around all jointing surfaces. This will ensure the internal o ring isn't damaged during assembly process.
- Insert the tube into firmly into the valve until resistance is met from the valve / tube stops. Mark the depth of the pipe insertion accordingly at this point.
- Use a suitable press tool to make the joint. Please consult individual tool manufacturers guidance for operation of tooling.
- The tool should be maintained in accordance with the manufacturer's directions.
- Check the joint after it is made. The key areas to check are pipe depth insertion, mechanical deformation and witness marks around the circumference of the joint are consistent with the tooling used.

6. Approvals Classification

- Please contact your CORE representative Quality Department for further details of any specific product approvals and accreditations.

7. Troubleshooting

- If any maintenance is to be undertaken on the CORE range of Press Fit Ball Valves it is the responsibility of the installer to ensure the system is adequately drained, depressurized and the valve isolated before any work commences.
- A full risk assessment should be undertaken prior to any works taking place.

8. Warranty

- For further details about the CORE range's warranty period, please contact your CORE representative.